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DART AEROSPACE LTD		Work Order:	24283
Description: Window Assembly		Part Number:	D3136-043
Rev 04.06.09 <i>05.09.14</i> Dwg: D3136 Rev. <i>B/C</i>		Qty:	20
Page 1 of 1			

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	<i>[Signature]</i>	05.09.14	20
2	PG	Issue P/O: <i>2008653</i> Order D3136-3 per Dwg D3136 Supplier: -Canus Material: Polycast II Clear Acrylic sheet per MIL-P-5425 0.125" thick Apply 3M Protective Masking Film both sides Material release note required	<i>[Signature]</i>	05/09/15	20
3	RG	Receive and Inspect for transit damage Ensure that material release note is attached	<i>[Signature]</i>	06/03/09	20
4	QC6	Inspect dimensions as per Dwg D3136	<i>[Signature]</i>	06.03.10	20
5	GA	Trim back masking film as per Dwg D3136 and apply D3108-9 decals to inside surface of windows. <i>using Template D3136-3T1</i> D3108-9 Batch: <i>B 22608</i>	<i>[Signature]</i>	06/03/14	20
6	GA	Engrave Part number and Batch number as per Dwg D3136 <i>*Template D3136-3T1</i>	<i>[Signature]</i>	06/03/14	20
7	QC5	Inspect work to Step 6	<i>[Signature]</i>	06.03.15	20
8	ST	Identify and Stock as D3136-043 <i>ST 127</i>	<i>[Signature]</i>	06/03/15	20
9	AC	Cost / part	<i>[Signature]</i>	06.03.15	20
10	DC	Close W/O Inspect Level 21	<i>[Signature]</i>	06/03/15	20

Rev	Date	Change	Revised By	Approved
A	04.02.04	New issue	KJ/DS	<i>[Signature]</i>

RELEASED
04.02.04